

8

7

6

5

4

3

DWG NO 103591

SH 1

REV A

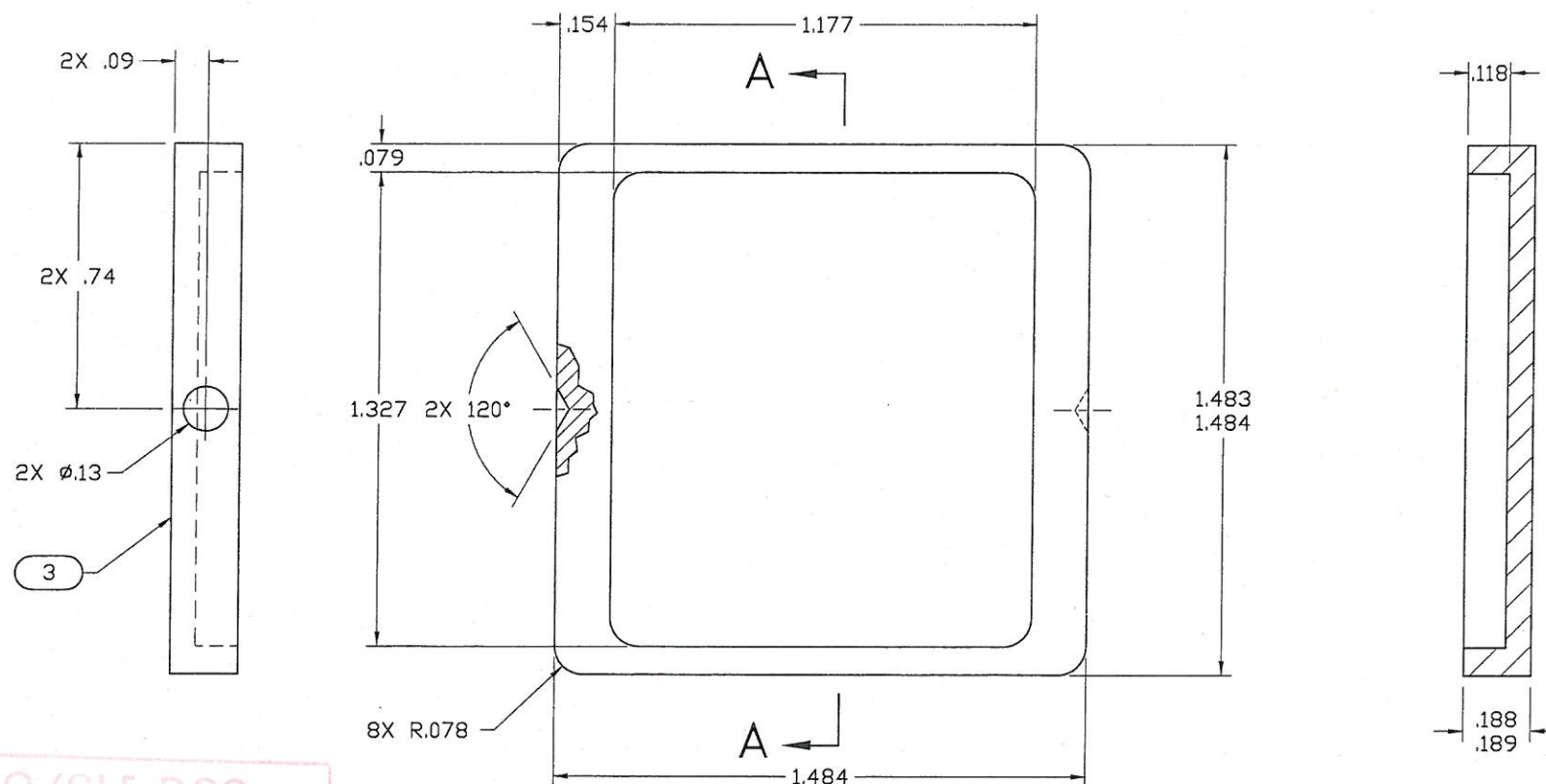
DS NO

RT NO 51339

1

NOTES:

1. THIS ITEM IS SPACE FLIGHT HARDWARE. EVIDENCE OF INSPECTION AND ACCEPTANCE IS REQUIRED.
2. INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100.
3. INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME-Y14.5M.
4. ONLY THE FOLLOWING SOLUTIONS ARE ACCEPTABLE FOR USE DURING THE CLEANING OF THIS HARDWARE:
DISTILLED WATER
DISTILLED WATER AND DETERGENT CONTAINING NO PHOSPHATES.
5. PART IDENTIFICATION: BAG AND/OR TAG WITH PART NUMBER.
P/N: 103591-(INSERT APPLICABLE DASH NUMBER)
S/N: (AS SPECIFIED BY THE PROCURING ACTIVITY)
6. BREAK ALL SHARP EDGES .020 MINIMUM.
7. ZONE DESIGNATIONS
X — SHEET NUMBER OF DRAWING
XX — ZONE
8. ANNEAL LEXAN MATERIAL IN ACCORDANCE WITH ADS-87-00-019, LEXAN SHEET PROCESSING AND FABRICATION SPECIFICATION.
9. SUGGESTED SUPPLIER:
GE PLASTICS
100 SOUTH STATE COLLEGE BLVD
BREA, CA 92621

SLO/SLE DCC
RELEASED

MAY 11 2005

COPY

SECTION A-A

REF	CAGE CODE	PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL SIZE	MATERIAL SPECIFICATION OR MAKE FROM	SH ZONE	FIND NO
AR 72799	F2104		LEXAN SHEET PROCESSING & FABRICATION SPECIFICATIONS.	.250 THK	ADS-87-00-019		4
			SHEET, CLEAR, LEXAN		A-A59502	9	3
							2
		103591-001	FOOD TRAY, FIT			1 B4	1

001	QTY	CAGE CODE	PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL SIZE	MATERIAL SPECIFICATION OR MAKE FROM	SH ZONE	FIND NO
				PRODUCT ASSURANCE: R. JUNNILA	DRAWN: D. WOLFF	3/25/05		
				APPROVED:	CHECKED: D. HERFURTH			
				APPROVED:	DESIGN SUPV: J. REIMER			
				APPROVED:	PROJECT ENGR: LUKE SING			
001		103566	FIT	APPROVED:	ENGRG MGR: D. TSAIRIDES			
001		103564	FIT	APPROVED:	MFG ENGR:			
DASH NO		NEXT ASSEMBLY	USED ON					

UNLESS OTHERWISE SPECIFIED
LINEAR TOLERANCES
XXX = ±.005
XX = ±.01
X = ±.02
FINISH = —
ANGLES = ±1°
LINEAR DIMENSIONS IN INCHES

LOCKHEED MARTIN SPACE OPERATIONS
P.O. Box 168 Moffett Field, California 94035

FOOD TRAY, FIT

DO NOT SCALE DRAWING

SCALE: 4/1

SHEET 1 OF 1

SIZE D

DWG NO 103591

REV A

LEGEND

FIT = FUNGAL PATHOGENESIS, TUMORIGENESIS,
AND EFFECTS OF HOST IMMUNITY IN THE
SPACE ENVIRONMENT.